

Date: Thursday, 1/17/2008 3:31:40 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASKET HINGE		
Job Number	: 36846		Part Number	: D22323		
Estimate Number	: 10588		Drawing Number	: D2232 REV C		
P.O. Number	:		Project Number	: N/A		
This Issue	: 1/17/2008	S.O. No. :	Drawing Revision	: C		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type	: SMALL /MED FAB			
Previous Run	: 35354		Due Date	: 2/10/2008	Qty:	50
Written By	:		Um:	Each		
Checked & Approved By	:					
Comment	: Est. B 01.06.07 Now laser cut EC Est Rev:C Now on Waterjet 06-10-26 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S11GA	304/316 .125 Sheet 5.6 B3
		Comment: Qty.: 0.0729 sf(s)/Unit Total : 3.6435 sf(s) 304/316 .125 Sheet Batch: 104934 HB 8-1-22
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET 1-Cut as per Dwg D2232 Dwg Rev: C HB 8-1-22 Prog Rev: C
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		HB 8-1-22
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		Comment: SECOND CHECK
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr Done at 309 8-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 08/01/029
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BASKET HINGE

Job Number: 36846

Part Number: D22323

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PAT 0.

PS 8/01/08

76

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

76

Job Completion



min 2008/11/28

a

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	36846
Description: Basket Hinge	Part Number:	D2232-3
Inspection Dwg: D2232	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

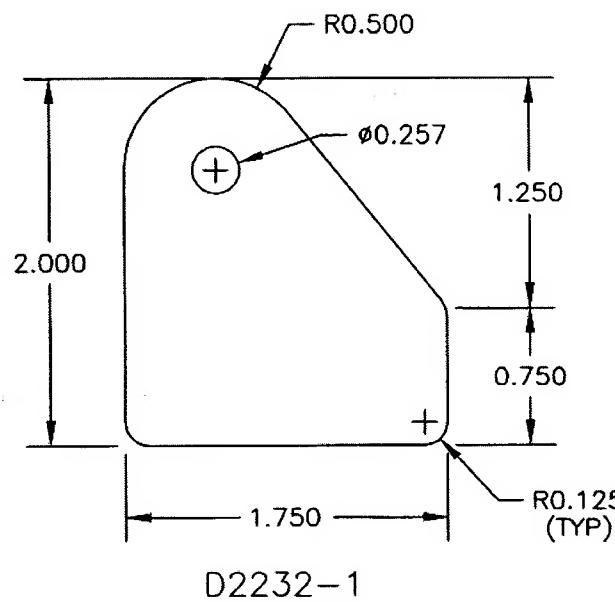
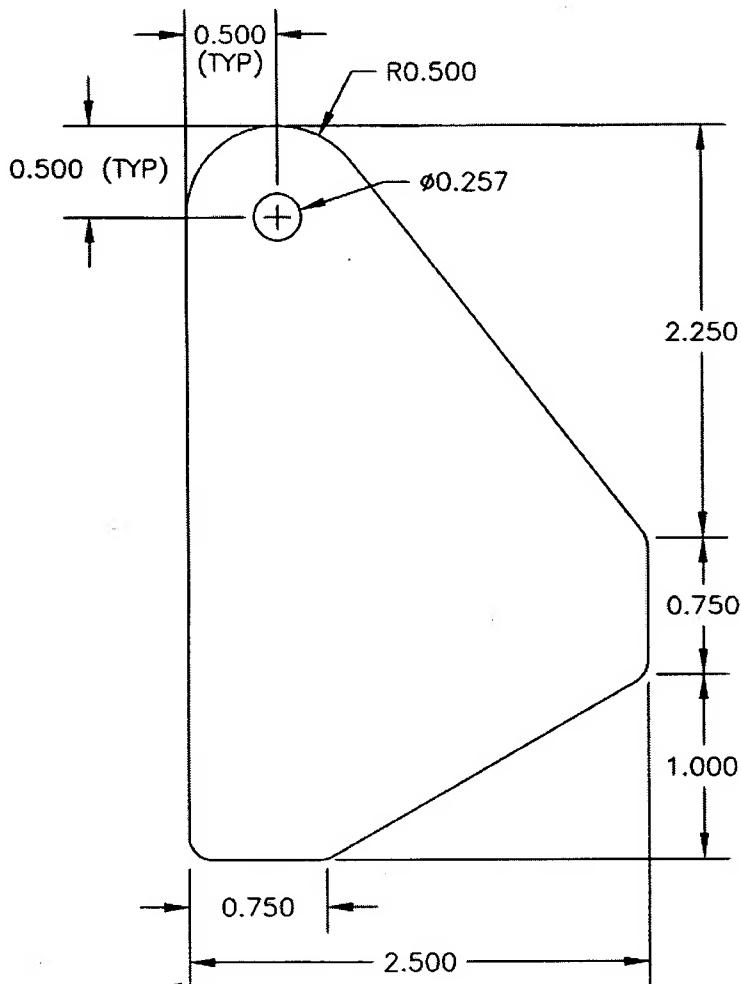
X First Article Prototype

Measured by: <u>12</u>	Audited by: <u>1</u>	Prototype Approval: N/A
Date: 8-1-22	Date: 08/04/25	Date: N/A

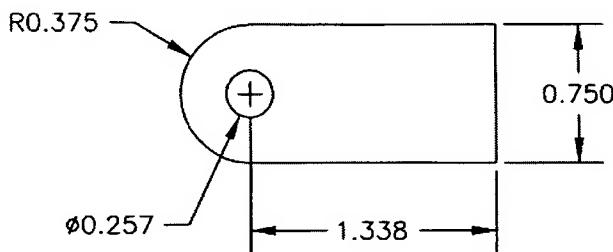
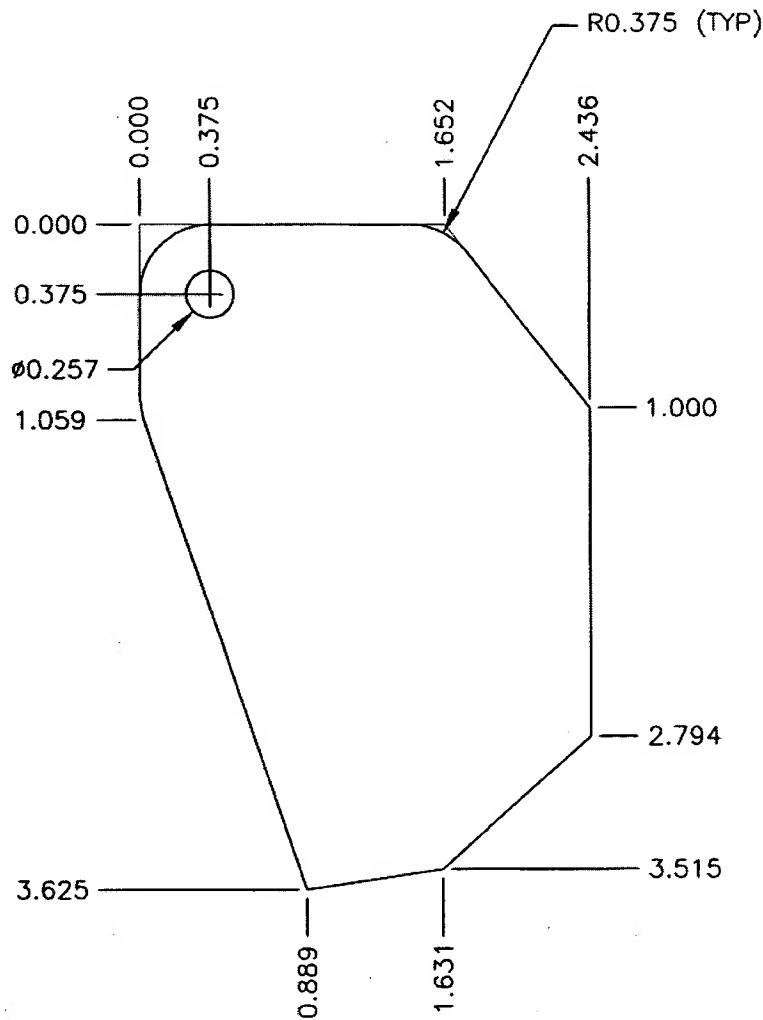
Rev	Date	Change	Revised by	Approved
A	06.11.08	New Issue	KJ/JLM	EE

DART**RELEASED**
98-05-07
K.E.

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2232
DATE		SCALE
98.04.28		1:1
A	94.05.12	TITLE
B	96.01.02	BASKET HINGE
C	98.04.28	ADDED -5 AND -7
		0.125 THICK WAS 0.063



MATERIAL: AISI 304/316 SS 0.125 THICK



MATERIAL: AISI 304/316 SS 0.125 THICK

DART

COPY ISSUED
COA

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2232
DATE		SCALE
98.04.28		1:1
		TITLE BASKET HINGE

RELEASED
49.05.05
KE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
NO. 36846